



MATERIAL SAFETY DATA SHEET

Prepared to U.S. OSHA, CMA, ANSI and Canadian WHMIS Standards. This Material Safety Data Sheet is offered pursuant to OSHA's Hazard Communication Standard (29 CFR 1910.1200). Other government regulations must be reviewed for applicability to these products.

WARNING: PRODUCT COMPONENTS PRESENT HEALTH AND SAFETY HAZARDS. READ AND UNDERSTAND THIS MATERIAL SAFETY DATA SHEET (M.S.DS.). ALSO, FOLLOW YOUR EMPLOYER'S SAFETY PRACTICES. This product may contain Chromium and/or Nickel which are listed by OSHA, NTP, or IARC as being a carcinogen or potential carcinogen. Use of this product may expose you or others to fumes and gases at levels exceeding those established by the American Conference of Governmental Industrial Hygienists (ACGIH) or the Occupational Safety and Health Administration (OSHA) The information contained herein relates only to the specific product. If the product is combined with other materials, all component properties must be considered. **BE SURE TO CONSULT THE LATEST VERSION OF THE MSDS. MATERIAL SAFETY DATA SHEETS ARE AVAILABLE FROM HARRIS PRODUCTS GROUP** salesinfo@jwharris.com 513-754-2000 www.harrisproductsgroup.com

STATEMENT OF LIABILITY-DISCLAIMER

To the best of the Harris Products Group knowledge, the information and recommendations contained in this publication are reliable and accurate as of the date prepared. However, accuracy, suitability, or completeness are not guaranteed, and no warranty, guarantee, or representation, expressed or implied, is made by Harris Products Group. as to the absolute correctness or sufficiency of any representation contained in this and other publications; Harris Products Group. assumes no responsibility in connection therewith; nor can it be assumed that all acceptable safety measures are contained in this and other publications, or that other or additional measures may not be required under particular or exceptional conditions or circumstances. Data may be changed from time to time.

PART I *What is the material and what do I need to know in an emergency?*

1. PRODUCT IDENTIFICATION

TRADE NAME (AS LABELED):	GAL-VIZ, HARRIS 8 and PASTEWELD SOLDERS
CHEMICAL NAME/CLASS:	Solder Alloy
SYNONYMS:	Not Applicable
PRODUCT USE:	Soldering
DOCUMENT NUMBER:	0002
SUPPLIER/MANUFACTURER'S NAME:	HARRIS PRODUCTS GROUP.
ADDRESS:	4501 Quality Place, Mason, Ohio 45040
EMERGENCY PHONE:	CHEMTREC: 1-800-424-9300
BUSINESS PHONE:	513-754-2000
DATE OF PREPARATION:	September 9, 2010

2. COMPOSITION and INFORMATION ON INGREDIENTS

TRADE NAME	Tin (Sn)	Lead (Pb)	Zinc (Zn)	CHLORIDE	
				ZINC	AMMONIUM
PASTEWELD	35-45%	35-45%		15-25%	5-20%
HARRIS 8	15-20%	45-65%	15-25%		
GAL-VIZ	20-25%	35-55%	15-25%		

2. COMPOSITION and INFORMATION ON INGREDIENTS (Continued)

CHEMICAL NAME	CAS #	EXPOSURE LIMITS IN AIR					
		ACGIH-TLV		OSHA-PEL		NIOSH IDLH mg/m ³	OTHER mg/m ³
		TWA mg/m ³	STEL mg/m ³	TWA mg/m ³	STEL mg/m ³		
Ammonium Chloride Exposure limits are for Ammonium Chloride, fume	12125-02-9	10	20	10 (Vacated 1989 PEL)	20 (Vacated 1989 PEL)	NE	NIOSH REL: TWA = 10 STEL = 20
Zinc Exposure limits given are for Zinc oxide, Fume and Dust	1314-13-2	5 (fume) 10 (dust) 2 (Respirable)	10 (fume) 10 (Respirable)	5 (fume) 5 (total dust) 15 (dust, respirable dust) 5 (dust, respirable dust, Vacated 1989 PEL)	10 (fume, Vacated 1989 PEL)	500	NIOSH RELs: TWA = 5 (fume & dusts) STEL = 10 (fume), 15 (ceiling, 15 minutes, dusts) DFG MAKs: TWA = 1.5 (Respirable fraction, fume) Carcinogen: EPA-D
Lead Exposure limits are for Lead, elemental & inorganic compounds, as Pb	7439-92-1	0.05, A3 (Confirmed Animal Carcinogen with Unknown Relevance to Humans)	NE	0.05 (see 29 CFR 1910.1025)	NE	100	NIOSH RELs: TWA = < 0.1 (blood Pb < 0.6 mg/100 g whole blood) DFG MAKs: TWA = 0.1 (Inhalable Fraction) PEAK = 10•MAK 30 min., average value DFG MAK Pregnancy Risk Classification: B Carcinogen: EPA-B2, IARC-2B, TLV-A4
Tin Exposure limits are for Tin, Metal	7440-31-5	2	NE	2	NE	100	NE
Zinc Chloride Exposure limits are for Zinc Chloride, fume	7646-85-7	1	2	1	2 (Vacated 1989 PEL)	50	NIOSH RELs: TWA = 1 STEL = 2 Carcinogen: EPA-D

NE = Not Established.

See Section 16 for Definitions of Terms Used.

NOTE (1): The ACGIH has an established exposure limit for Welding Fumes, Not Otherwise Classified. The Threshold Limit Value is 5 mg/m³. NIOSH classifies welding fumes as carcinogens. Single values shown are maximum, unless otherwise noted.

NOTE (2): ALL WHMIS required information is included in appropriate sections based on the ANSI Z400.1-1998 format. These products have been classified in accordance with the hazard criteria of the CPR and the MSDS contains all the information required by the CPR.



3. HAZARD IDENTIFICATION

EMERGENCY OVERVIEW: These products consist of Tin/Lead or a Tin/Lead/Zinc alloy with a metallic luster and the Pasteweld in a paste mixture. Contact with the mixture of Pasteweld can result in allergic reaction and sensitization to the skin in susceptible persons. There are no immediate health hazards associated with Gal-Viz and HARRIS 8, as solid alloys. When heated during soldering operations, these products may generate irritating and toxic fumes of Lead oxide, Tin oxides, hydrogen chloride, Zinc oxides, and ammonium compounds. There is a danger of cumulative effects if fumes or dusts from these products are inhaled or ingested. These products are not reactive. If involved in a fire, these products may generate irritating fumes and a variety of metal oxides, as described above. Finely divided dusts of these products may result in explosive air/dust mixtures. Emergency responders must wear personal protective equipment suitable for the situation to which they are responding.

SYMPTOMS OF OVER-EXPOSURE BY ROUTE OF EXPOSURE: During soldering operations, the most significant route of over-exposure is via inhalation of fumes.

3. HAZARD IDENTIFICATION (Continued)



FOR ALLOY

HAZARDOUS MATERIAL IDENTIFICATION SYSTEM				
HEALTH		(BLUE)	0	
FLAMMABILITY		(RED)	0	
REACTIVITY		(YELLOW)	0	
PROTECTIVE EQUIPMENT				X
EYES	RESPIRATORY	HANDS	BODY	
	See Section 8		See Section 8	

For routine industrial applications for the rods

See Section 16 for Definition of Ratings

FOR FUMES OR DUSTS & PASTEWELD

HAZARDOUS MATERIAL IDENTIFICATION SYSTEM				
HEALTH		(BLUE)	3	
FLAMMABILITY		(RED)	0	
REACTIVITY		(YELLOW)	1	
PROTECTIVE EQUIPMENT				X
EYES	RESPIRATORY	HANDS	BODY	
	See Section 8		See Section 8	

For routine industrial applications for the rods

See Section 16 for Definition of Ratings

INHALATION (Inhalation of large amounts of particulates generated by these products during soldering operations may be physically irritating and cause deposits of dust in nasal passages. Due to the presence of Lead, inhalation of fumes or dusts from these products can result in Lead poisoning. Symptoms of poisoning include headache, fatigue, nausea, metallic taste in the mouth, abdominal cramps, joint pain, metallic taste in the mouth, vomiting, constipation, bloody diarrhea, and harmful effects on the central nervous system. Exposure to Lead can cause significant cumulative toxic effects, effects on the reproductive system and may cause cancer. See information under "Other Health Effects" for additional information. Inhalation of these fumes can result in irritation to the respiratory system.

Exposure to dust or fumes of the Tin components is known to cause a benign pneumoconiosis (stannosis). This form of pneumoconiosis produces distinctive progressive x-ray changes of the lung as long as exposure persists, but there is no distinctive fibrosis, no evidence of disability, and no special complicating factors. In addition, inhalation of Zinc dust and fumes or large amounts of dusts or fumes of these products, can cause metal fume fever. Symptoms of metal fume fever include flu-like symptoms, metallic taste, fever, sweating, chills, cough, weakness, chest pain, muscle pain, cardiac abnormalities, and increased white blood cell count. Damage to lungs can occur. Symptoms of metal fume fever can be delayed 24-48 hours. Refer to Section 10 (Stability and Reactivity) for information on the specific composition of soldering fumes and gases. There is some evidence that inhalation of fumes from the Ammonium Chloride component of these products may cause respiratory sensitization in susceptible individuals. Symptoms may include difficulty breathing, persistent coughing and wheezing.

CONTACT WITH SKIN or EYES: Contact of the wire form of these products with the skin is not anticipated to be irritating. Contact with the wire form of these products can be physically damaging to the eye. Fumes generated during soldering operations can be irritating to the skin and eyes. Symptoms of skin over-exposure may include irritation and redness; prolonged or repeated skin over-exposures may Lead to dermatitis. Contact with the paste flux can result in allergic reaction and skin sensitization in susceptible individuals. Symptoms could include dermatitis, itching and persistent rash. Contact with the molten wire will burn contaminated skin or eyes.

SKIN ABSORPTION: Skin absorption is not known to be a significant route of over-exposure for any component of these products.

INGESTION: Ingestion is not anticipated to be a route of occupational exposure for these products; however, if proper hygiene (e.g. washing of hands) is not followed during handling and use of these products, ingestion of Lead from contamination of the hands can occur, resulting in Lead poisoning.

3. HAZARD IDENTIFICATION (Continued)

INJECTION: Though not a likely route of occupational exposure for these products, injection (via punctures or lacerations in the skin) may cause local reddening, tissue swelling, and discomfort.

OTHER HEALTH EFFECTS: Due to the presence of Lead in these products, exposure to dusts or fumes may result in significant adverse acute and chronic health effects, as follows. Long-term, low-level Lead exposure has resulted in harm to the central nervous system and brain function. Symptoms of chronic, low to moderate levels include forgetfulness, irritability, tiredness, headache, fatigue, impotence, decreased libido, dizziness, altered mood states and depression. Symptoms of chronic exposure to moderate to high Lead levels include disturbances in hand to eye coordination, reaction times, visual motor performance, mental performance, gradual decrease in visual acuity with slow recovery or possible blindness, changes in hearing ability, and in worse cases, encephalopathy (a progressive degeneration of the brain and its functions). Early symptoms of encephalopathy include dullness, irritability, poor attention span, muscular tremor, headache, and loss of memory and hallucinations. Severe, chronic exposure to Lead at high concentration can result in symptoms on the central nervous system, including delirium, lack of coordination, convulsions, paralysis, coma and death.

Exposure to Lead can also result in significant adverse results on the peripheral nervous system, including harm to nerves in hands, legs and feet. These effects can be reversible if exposure is short term (5 months or less) and treatment is received; if not, these effects can become permanent. A syndrome known as "Lead Palsy" can occur, with symptoms such as weakness of legs or arms, weakness and paralysis of the wrist, fingers and ankles. At lower exposure levels decreased hand dexterity has been reported. At higher exposure levels an ability to hold the foot or hand in extended position can occur.

Exposure to Lead can also cause adverse effects on the gastrointestinal system, including loss of appetite, inflammation of the stomach walls (gastritis), colic, severe abdominal pain, cramps, nausea, vomiting, constipation, anorexia, weight loss and decreased urination. In severe cases of Lead poisoning, a deposit of Lead occurs in the gums near the base of the teeth, resulting in a visible blue-gray line. Reversible kidney injury has been observed in some cases of workers exposed to Lead at chronic, low to moderate levels. Death due to kidney failure has occurred to workers chronically exposed to Lead at moderate levels.

Exposure to Lead can cause harmful effects to certain types of blood cells, including reduced hemoglobin production and reduced life-span and function of red blood cells. This harm can cause anemia in workers exposed to moderate levels. Low, moderate and high level exposure to Lead may increase blood pressure, especially in men. Some studies have indicated that moderate exposure to Lead can result in electrocardiographic abnormalities. There is some evidence that low-level exposure to Lead can cause harmful effects on the thyroid and immune systems, including possible susceptibility to colds and flu infections.

Exposure to Lead, especially at high levels, has resulted in significant adverse effects in the reproductive systems of both men and women. Refer to Section 11 (Toxicological Information, Reproductive Toxicity Information) for additional information.

HEALTH EFFECTS OR RISKS FROM EXPOSURE: An Explanation in Lay Terms. Symptoms associated with over-exposure to these products and the fumes generated during soldering operations are as follows:

ACUTE: Inhalation of large amounts of particulates generated by these products during metal processing operations may be physically irritating and cause deposits of dust in nasal passages. Inhalation of dusts and fumes of these products can cause metal fume fever or irritation of the respiratory system. Contact with the molten material will burn contaminated skin or eyes. Significant adverse effects on the blood, kidneys, gastrointestinal system, central and peripheral nervous systems.

CHRONIC: Chronic skin over-exposure to the fumes of these products during soldering operations may produce dermatitis (red, inflamed skin). Repeated or prolonged over-exposures, via inhalation, to the dusts generated by these products may cause pulmonary fibrosis (scarring of lung tissue). Chronic inhalation of fumes or dusts of the components of these products, can result in severe, adverse effects on the blood and heart, kidneys, thyroid and immune systems, and central and periphery nervous system, due to the presence of Lead. Due to the presence of the Ammonium Chloride compound in the flux of some of these products, inhalation of fumes from soldering may cause allergic respiratory reaction and respiratory sensitization in susceptible individuals. Due to the Lead component in these products, contact may result in significant adverse effects on the reproductive system. See Section 11 (Toxicological Information) for additional information.

TARGET ORGANS: For fumes: ACUTE: Skin, eyes, respiratory system, blood system, central nervous system, peripheral nervous system, gastrointestinal system. CHRONIC: Skin, central nervous system, kidneys, heart, blood, central nervous system, thyroid, immune system, reproductive system.

PART II *What should I do if a hazardous situation occurs?*

4. FIRST-AID MEASURES

Victims of chemical exposure must be taken for medical attention. Rescuers should be taken for medical attention, if necessary. Take a copy of label and MSDS to health professional with victim.

SKIN EXPOSURE: If fumes generated by soldering operations involving these products contaminate the skin, begin decontamination with running water. If molten material contaminates the skin, immediately begin decontamination with cold, running water. Minimum flushing is for 15 minutes. Victim must seek medical attention if any adverse reaction occurs.

4. FIRST-AID MEASURES (Continued)

EYE EXPOSURE: If fumes generated by soldering operations involving these products enter the eyes, open victim's eyes while under gently running water. Use sufficient force to open eyelids. Have victim "roll" eyes. Minimum flushing is for 15 minutes. Victim must seek immediate medical attention.

INHALATION: If fumes generated by soldering operations involving these products are inhaled, remove victim to fresh air. If necessary, use artificial respiration to support vital functions.

INGESTION: If swallowed call physician immediately! Do not induce vomiting unless directed by medical personnel. Rinse mouth with water if person is conscious. Never give fluids or induce vomiting if person is unconscious, having convulsions, or not breathing.

MEDICAL CONDITIONS AGGRAVATED BY EXPOSURE: Skin, respiratory, blood, central nervous system and peripheral system, and kidney disorders, may be aggravated by prolonged over-exposures to the dusts or fumes generated by these products.

RECOMMENDATIONS TO PHYSICIANS: Basic Treatment: Establish a patent airway. Suction if necessary. Watch for signs of respiratory insufficiency and assist ventilations if necessary. Administer oxygen by non-rebreather mask at 10 to 15 L/minutes. Monitor for shock and treat if necessary. Anticipate seizures and treat if necessary. For eye contamination, flush eyes immediately with water. Irrigate each eye continuously with normal saline during transport. Do not use emetics. For ingestion, rinse mouth and administer 5 mL/kg up to 200 mL of water for dilution if the patient can swallow, has a strong gag reflex, and does not drool. Administer activated charcoal.

Advanced Treatment: Consider orotracheal or nasotracheal intubation for airway control in the patient who is unconscious. Use hyperventilation to help control increased intracranial pressure. Start an IV with lactated Ringer's to support vital signs. For hypotension with signs of hypovolemia, administer fluid cautiously. Watch for signs of fluid overload. Treat seizures with diazepam (Valium). Use proparacaine hydrochloride to assist eye irrigation. The treatment of Lead poisoning is based on the prompt termination of exposure and on the use of chelating agents. The first requirement is categorical. The second is determined by the severity of poisoning; at present, the greatest issue is whether a symptomatic patients should be treated or not. The most commonly used therapeutic chelating agents are CaEDTA, BAL, and D-penicillamine can be given. DMSA should also be considered.

5. FIRE-FIGHTING MEASURES

FLASH POINT: Not flammable.

AUTOIGNITION TEMPERATURE: Not applicable for products. Dust clouds of Lead, a possible main component of these products, have a minimum ignition temperature range of 270-790°C (518-1454°F).

FLAMMABLE LIMITS (in air by volume, %):

Lower (LEL): Not applicable.

Upper (UEL): Not applicable.

FIRE EXTINGUISHING MATERIALS: These products are not flammable; use fire-extinguishing agents appropriate for surrounding materials.

Water Spray: YES

Halon: YES

Dry Chemical: YES

Carbon Dioxide: YES

Foam: YES

Other: Any "ABC" Class

UNUSUAL FIRE AND EXPLOSION HAZARDS When involved in a fire, these products may decompose and produce Lead oxide, Tin oxides, hydrogen chloride, Zinc oxides, and ammonium compounds. The hot material can present a significant thermal hazard to firefighters.

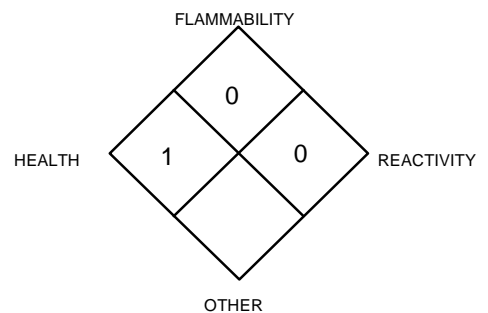
Explosion Sensitivity to Mechanical Impact: Not sensitive.

Explosion Sensitivity to Static Discharge: Although these products are not sensitive

to static discharge, dusts of these products can form explosive air/dust mixtures and can be ignited by static discharge.

SPECIAL FIRE-FIGHTING PROCEDURES: Lead and its decomposition products are hazardous to health. Fire-fighters should not enter an area in which a fire involves these products without wearing specialized protective equipment suitable for potential Lead exposure. Normal fire-fighter bunker gear is not adequate to protect against exposure to Lead and its decomposition products. A full-body, encapsulating chemical resistant suit with positive-pressure Self-Contained Breathing Apparatus may be necessary.

NFPA RATING



**See Section 16 for
Definition of Ratings**

6. ACCIDENTAL RELEASE MEASURES

SPILL AND LEAK RESPONSE: **SPILL AND LEAK RESPONSE:** Uncontrolled releases should be responded to by trained personnel using pre-planned procedures. Proper protective equipment should be used. In case of a spill, clear the affected area, protect people, and respond with trained personnel.

6. ACCIDENTAL RELEASE MEASURES(Continued)

Incidental releases of this product can be cleaned up by personnel wearing gloves and goggles (or safety glasses). In the event of a non-incident release, minimum Personal Protective Equipment should be **Level B: triple-gloves (rubber gloves and nitrile gloves over latex gloves), chemical resistant suit and boots, hard-hat, and self-contained Breathing Apparatus**. Pick up paste with polypad or other absorbent agent. Rinse area with a soap and water solution. Decontaminate the area thoroughly. Place all spilled residues in a suitable container and seal. Dispose of in accordance with Federal, State, and local hazardous waste disposal regulations (see Section 13, Disposal Considerations).

PART III *How can I prevent hazardous situations from occurring*

7. HANDLING and STORAGE

WORK PRACTICES AND HYGIENE PRACTICES: As with all chemicals, avoid getting these products ON YOU or IN YOU. Wash thoroughly after handling these products. Do not eat or drink while handling these products. Use ventilation and other engineering controls to minimize potential exposure to these products. If dusts or fumes of these products are present, use of a suitable NIOSH approved respirator must commence immediately to protect against possible Lead poisoning. Unprotected workers must avoid all contact with these products.

STORAGE AND HANDLING PRACTICES: All employees who handle these products should be trained to handle it safely, following the requirements of the OSHA Lead Standard (29 CFR 1910.1025). Use in clearly posted areas(s) indicating Lead hazard. Access doors must remain closed while these products are being used or stored. When handling Lead powder on a large scale, closed-handling systems for processes should be used. If this is not possible, use in the smallest possible amounts in appropriate labeled, containment devices (e.g. fume hood). Containment devices should be made of smooth, unbreakable compatible material. Maintain containment devices at appropriate air-flow and negative pressure. Check regularly. Use in a well-ventilated location. Avoid the generation of dusts and prevent the release of fumes to the workplace.

Avoid breathing fumes of these products generated during soldering operations. Open containers on a stable surface. Cover surfaces in which these products are being used with compatible, chemical resistant and/or disposable material for easier containment and clean-up. Good housekeeping is very important. Keep work areas clean. Packages of these products must be properly labeled. When these products are used during soldering operations, follow the requirements of the Federal Occupational Safety and Health Welding and Cutting Standard (29 CFR 1910 Subpart Q) and the safety standards of the American National Standards Institute for welding and cutting (ANSI Z49.1). Store packages in a cool, dry location. Store away from incompatible materials (see Section 10, Stability and Reactivity).

PROTECTIVE PRACTICES DURING MAINTENANCE OF CONTAMINATED EQUIPMENT: Not applicable.

8. EXPOSURE CONTROLS - PERSONAL PROTECTION

VENTILATION AND ENGINEERING CONTROLS: As per the OSHA Lead Standard, 29 CFR 1910.1025, the employer shall assure that no employee is exposed to Lead at concentrations greater than 50 µg/cubic meter averaged over an 8-hour period. If an employee is exposed to Lead for more than 8 hours in any work day, the permissible exposure limit, as a TWA for that day, shall be reduced according to the following formula: Maximum permissible limit (in µg/cubic meter) = 400 divided by the number of hours worked in the day. Use with adequate ventilation to ensure exposure levels are maintained below these limits and the limits for Lead and other components of these products provided in Section 2 (Composition and Information on Ingredients). Prudent practice is to ensure eyewash/safety shower stations are available near areas where these products are used.

RESPIRATORY PROTECTION: Maintain airborne contaminant concentrations below guidelines listed in Section 2 (Composition and Information on Ingredients). If respiratory protection is needed (i.e. a Weld Fume Respirator, or Air-Line Respirator for welding in confined spaces), U.S. Federal OSHA Standard (29 CFR 1910.134), applicable U.S. State regulations, or the Canadian CSA Standard Z94.4-93 and applicable standards of Canadian Provinces. Respiratory Protection is recommended to be worn during welding operations. Oxygen levels below 19.5% are considered IDLH by OSHA. In such atmospheres, use of a full-facepiece pressure/demand SCBA or a full facepiece, supplied air respirator with auxiliary self-contained air supply is required under OSHA's Respiratory Protection Standard (1910.134-1998). The following are NIOSH recommendations for respirator selection for Ammonium Chloride, Lead, Welding fumes, Pyrolysis Products, Tin and Zinc Chloride, and are provided for additional information:

LEAD

CONCENTRATION

Up to 0.5 mg/m³:

Up to 1.25 mg/m³:

Up to 2.5 mg/m³:

RESPIRATORY PROTECTION

Any Air-Purifying Respirator with a high-efficiency particulate filter, or any Supplied-Air Respirator (SAR).

Any SAR operated in a continuous-flow mode, or any powered, air-purifying respirator with a high-efficiency particulate filter.

Any Air-Purifying, Full-Facepiece Respirator with a high-efficiency particulate filter, or any SAR that has a tight-fitting facepiece and is operated in a continuous-flow mode, or any powered, air-purifying respirator with a tight-fitting facepiece and a high-efficiency particulate filter, or any Self-Contained Breathing Apparatus (SCBA) with a full facepiece, or any SAR with a full facepiece.

(continued on following page)

8. EXPOSURE CONTROLS - PERSONAL PROTECTION (Continued)

RESPIRATORY PROTECTION (continued): NIOSH recommendations for respiratory protection, continued.

LEAD CONCENTRATION RESPIRATORY PROTECTION (continued):

- Up to 50 mg/m³: Any SAR operated in a pressure-demand or other positive-pressure mode.
- Up to 100 mg/m³: Any SAR that has a full facepiece and is operated in a pressure-demand or other positive-pressure mode.
- Emergency or Planned Entry into Unknown Concentrations or IDLH Conditions: Any SCBA that has a full facepiece and is operated in a pressure-demand or other positive-pressure mode, or any SAR that has a full facepiece and is operated in a pressure-demand or other positive-pressure mode in combination with an auxiliary SCBA operated in pressure-demand or other positive-pressure mode.
- Escape: Any Air-Purifying, Full-Facepiece Respirator with a high-efficiency particulate filter, or any appropriate escape-type, SCBA.

TIN CONCENTRATION RESPIRATORY PROTECTION

- Up to 10 mg/m³: Any dust and mist respirator.
- Up to 20 mg/m³: Any dust and mist respirator except single-use and quarter-mask respirators, IF NOT present as a fume, or any Supplied-air Respirator (SAR).
- Up to mg/m³: Any SAR operated in a continuous-flow mode, or any Powered, Air-Purifying Respirator with a dust and mist filter, IF NOT present as a fume.
- Up to 100 mg/m³: Any Air-Purifying, Full-Facepiece Respirator with a high-efficiency particulate filter, or any Self-Contained Breathing Apparatus (SCBA) with a full facepiece, or any SAR with a full facepiece.
- Emergency or Planned Entry into Unknown Concentrations or IDLH Conditions: Any SCBA that has a full facepiece and is operated in a pressure-demand or other positive-pressure mode, or any SAR that has a full facepiece and is operated in a pressure-demand or other positive-pressure mode in combination with an auxiliary SCBA operated in pressure-demand or other positive-pressure mode.
- Escape: Any Air-Purifying, Full-Facepiece Respirator with a high-efficiency particulate filter, or any appropriate escape-type, SCBA

WELDING FUMES CONCENTRATION RESPIRATORY EQUIPMENT FOR WELDING FUMES

- At Concentrations above the NIOSH REL, or where there is no REL, at any Detectable Concentration: Any self-contained breathing apparatus that has a full facepiece and is operated in a pressure-demand or other positive-pressure mode; or any supplied-air respirator that has a full facepiece and is operated in a pressure-demand or other positive-pressure mode in combination with an auxiliary self-contained breathing apparatus operated in pressure-demand or other positive-pressure mode.
- Escape: Any air-purifying, full-facepiece respirator (gas mask) with a chin-style, front- or back-mounted organic vapor canister having a high-efficiency particulate filter; or any appropriate escape-type, self-contained breathing apparatus
- NOTE: IDLH Concentration: Potential NIOSH carcinogen. [Not determined yet].

ZINC CHLORIDE CONCENTRATION RESPIRATORY PROTECTION

- Up to 10 mg/m³: Any dust, mist, and fume respirator, or any Supplied-Air Respirator (SAR).
- Up to 25 mg/m³: Any SAR operated in a continuous-flow mode, or any Powered, Air-Purifying Respirator (PAPR) with a dust, mist, and fume filter.
- Up to 50 mg/m³: Any Air-Purifying, Full-Facepiece Respirator with a high-efficiency particulate filter, or any PAPR with a tight-fitting facepiece and a high-efficiency particulate filter, or any Self-Contained Breathing Apparatus (SCBA) with a full facepiece, or any SAR with a full facepiece.
- Emergency or Planned Entry into Unknown Concentrations or IDLH Conditions: Any SCBA that has a full facepiece and is operated in a pressure-demand or other positive-pressure mode, or any SAR that has a full facepiece and is operated in a pressure-demand or other positive-pressure mode in combination with an auxiliary SCBA operated in pressure-demand or other positive-pressure mode.
- Escape: Any Air-Purifying, Full-Facepiece Respirator with a high-efficiency particulate filter, or any appropriate escape-type, SCBA.

8. EXPOSURE CONTROLS - PERSONAL PROTECTION (Continued)

EYE PROTECTION: Safety glasses. When these products are used in conjunction with soldering, wear safety glasses, goggles, or face-shield with filter lens of appropriate shade number (per ANSI Z49.1-1988, "Safety in Welding and Cutting") and U.S. OSHA 29 CFR 1910.133 and appropriate Canadian Standards.

HAND PROTECTION: Wear gloves for routine industrial use. When these products are used in conjunction with soldering, wear gloves that protect from sparks and flame (per ANSI Z49.1-1988, "Safety in Welding and Cutting"). If necessary, refer to U.S. OSHA 29 CFR 1910.138 and appropriate Standards of Canada.

BODY PROTECTION: Use body protection appropriate for task. If a hazard of injury to the feet exists due to falling objects, rolling objects, where objects may pierce the soles of the feet or where employee's feet may be exposed to electrical hazards, as described in U.S. OSHA 29 CFR 1910.136.

9. PHYSICAL and CHEMICAL PROPERTIES

The following information is for Lead, a possible main component:

RELATIVE VAPOR DENSITY (air = 1): Not applicable. **EVAPORATION RATE (nBuAc = 1):** Not applicable.
SPECIFIC GRAVITY @ 20°C (water = 1): 11.34 **FREEZING/MELTING POINT:** 327.4°C (621.36°F)
SOLUBILITY IN WATER: Insoluble. **pH:** Not applicable.
VAPOR PRESSURE, mm Hg @ 980°C: 1 **BOILING POINT:** 1740°C (3164°F)
ODOR THRESHOLD: Not applicable. **VAPOR DENSITY (air = 1):** 7.14
COEFFICIENT OF OIL/WATER DISTRIBUTION (PARTITION COEFFICIENT): Not applicable.

The following information is for Tin, a possible main component:

RELATIVE VAPOR DENSITY (air = 1): Not applicable. **EVAPORATION RATE (nBuAc = 1):** Not applicable.
SPECIFIC GRAVITY @ 20°C (water = 1): 7.28 **FREEZING/MELTING POINT:** 232°C (4506°F)
SOLUBILITY IN WATER: Insoluble. **pH:** Not applicable.
VAPOR PRESSURE, mm Hg @ 1492°C: 0 **BOILING POINT:** 2270°C (4118°F)
ODOR THRESHOLD: Not applicable. **VAPOR DENSITY (air = 1):** Not applicable.
COEFFICIENT OF OIL/WATER DISTRIBUTION (PARTITION COEFFICIENT): Not applicable.

The following information is for Zinc, a component of some of these products:

RELATIVE VAPOR DENSITY (air = 1): Not applicable. **EVAPORATION RATE (nBuAc = 1):** Not applicable.
SPECIFIC GRAVITY (water = 1): 7.14 **pH:** Not applicable.
SOLUBILITY IN WATER: Insoluble. **ODOR THRESHOLD:** Not applicable.
VAPOR PRESSURE, mm Hg @ 20°C: Not applicable. **BOILING POINT:** 907°C (1665°F)
FREEZING/MELTING POINT: 419°C (786°F)
COEFFICIENT OF OIL/WATER DISTRIBUTION (PARTITION COEFFICIENT): Not applicable

The following information is for the products:

APPEARANCE AND COLOR: These odorless products consist of Tin/Lead or a Tin/Lead/Zinc alloy with a metallic lust and the Pasteweld in a paste mixture

10. STABILITY and REACTIVITY

STABILITY: Normally stable. These products can oxidize rapidly to form an insoluble layer of basic Lead carbonate.

DECOMPOSITION PRODUCTS: Lead oxide, Tin oxides, hydrogen chloride, Zinc oxides, and ammonium compounds.

NOTE: The composition and quality of soldering fumes and gases are dependent upon the metal being soldered, the process, the procedure, and the alloys used. Other conditions that could also influence the composition and quantity of fumes and gases to which workers may be exposed include the following: any coatings on metal being welded (e.g. paint, plating, or galvanizing), the number of work stations and the volume of the work area, the quality of ventilation, the position of the work stations with respect to the fume plume, and the presence of other contaminants in the atmosphere. When the alloy is consumed, the fume and gas decomposition products generated are different in percent and form from the ingredients listed in Section 2 (Composition and Information on Ingredients). Fume and gas decomposition products, and not the ingredients in the solders, are important. Concentration of the given fume or gas component may decrease or increase by many times the original concentration. New compounds may form. Decomposition products of normal operations include not only those originating from volatilization, reaction, or oxidation of the product's components but also those from base metals and any coating (as noted previously). The best method to determine the actual composition of generated fumes and gases is to take an air sample from the breathing zone. For additional information, refer to the American Welding Society Publication, "Fumes and Gases in the Welding Environment".

MATERIALS WITH THESE PRODUCTS ARE INCOMPATIBLE: These products will be attacked or can react with strong acids, strong bases, hydrogen peroxide (52% or greater- in presence of manganese dioxide), sodium azide, ammonium nitrate, sodium acetylides, sodium carbide, zirconium, or chlorine trifluoride. The flux of some of these products are incompatible with potassium, strong acids, alkalis, interhalogens, strong oxidizers, ammonium nitrate, hydrogen cyanide, potassium chlorate and Lead salts (not Lead metal) and silver salts.

HAZARDOUS POLYMERIZATION: Will not occur.

CONDITIONS TO AVOID: Avoid uncontrolled exposure to extreme temperatures and incompatible materials.

PART IV *Is there any other useful information about this material?*

11. TOXICOLOGICAL INFORMATION

TOXICITY DATA: Presented below are human toxicological data available for the components of these products present in concentration greater than 1%. Other data for animals are available for the components of these products, but are not presented in this Material Safety Data Sheet.

LEAD: Cytogenetic Analysis-Human-Unreported 50 µg/m TCLo (Inhalation-Human) 10 µg/m ³ : Gastrointestinal tract effects: LIV TDLo (Oral-Woman) 450 mg/kg/6 years: Peripheral nervous system effects: Central nervous system effects	ZINC CHLORIDE: TCLo (Inhalation-Man) 4800 mg/m ³ /30 minutes: Pulmonary system effects TCLo (Inhalation-Human) 4800 mg/m ³ /3 hours LCLo (Inhalation, human) = 300 µg/m ³ / 10 years/ intermittent; systemic effects	ZINC CHLORIDE (continued): TDLo (Oral-Child) 169 mg/kg; Lungs, Thorax, or Respiration: dyspnea; Blood: changes in serum composition (e.g. TP, bilirubin, cholesterol); Skin and Appendages: dermatitis, other (after systemic exposure) ZINC: Skin Irritancy (human) = 300 µg/ 3 days/ intermittent; mild TCLo (inhalation, human) = 124 mg/m ³ / 50 minutes; pulmonary system, skin effects
---	--	---

SUSPECTED CANCER AGENT: The components of these products are listed as follows:

LEAD: ACGIH TLV-A3 (Confirmed Animal Carcinogen), EPA-B2 (Probable Human Carcinogen - Sufficient Evidence from Animal Studies; inadequate evidence or no data from epidemiologic studies); IARC-2B (Possibly Carcinogenic to Humans)

ZINC CHLORIDE: EPA-D [dusts & mists] (Not Classifiable as to Human Carcinogenicity)

ZINC: EPA-D (Not Classifiable as to Human Carcinogenicity (inadequate human and animal evidence of carcinogenicity or no data available)

The other components of these products are not found on the following lists: FEDERAL OSHA Z LIST, NTP, IARC, and CAL/OSHA and therefore are not considered to be, nor suspected to be, cancer-causing agents by these agencies.

IRRITANCY OF PRODUCT: Dusts or fumes of these products may be irritating to contaminated skin and eyes. Fumes may be irritating to the respiratory system.

SENSITIZATION TO THE PRODUCT: There is some evidence that inhalation of fumes from the Ammonium Chloride component of some of these products may cause respiratory sensitization in susceptible individuals. Symptoms may include difficulty breathing, persistent coughing and wheezing. Contact with the paste flux can result in allergic reaction and skin sensitization in susceptible individuals.

REPRODUCTIVE TOXICITY INFORMATION: Listed below is information concerning the effects of these products and their components on the human reproductive system.

Mutagenicity: These products are not reported to produce mutagenic effects in humans. Cytogenic analysis studies of human cells (cell type and duration of exposure unreported) have produced positive results at a level of 50 µg/mL. In *in vitro* assays of human lymphocytes indicate that the Zinc Chloride may cause chromosomal aberrations. In animal studies, positive mutagenic results (chromosome aberrations) have been reported in rats, mice and monkeys exposed orally to the Lead component of these products. Positive results were obtained in chromosomal aberrations tests involving the Ammonium Chloride component of these products using cultured Chinese hamster fibroblast cells, with no metabolic agitation.

Embryotoxicity These products are not reported to produce embryotoxic effects in humans. There is evidence that high Lead levels in human mother's blood can significantly increase the risk of spontaneous abortions. The Lead, and Zinc Chloride components of these products have produced embryotoxic effects in animal studies.

Teratogenicity: These products are not reported to cause teratogenic effects in humans. Lead has an adverse effect on human fetuses, particularly in the later stages of development. Distribution of Lead in fetal tissues was examined in a case in which a woman was exposed during pregnancy. The female worker was exposed to Lead dust for 8 hours daily when conception occurred. Measurements of Lead content were started after the end of the exposure and continued for 6 months until normal values were obtained. Because of half-life of nearly 20 days for Lead elimination from blood, the estimated body burden at the end of exposure was about 1200 ppb. The fetal tissue samples contained between 0.4 (brain) and 7.9 (liver) µg Pb/grams dry weight. The fetal Lead was stored mainly in bone, blood, and liver. The Lead component of this product has produced teratogenic effects in animal studies.

Reproductive Toxicity: These products are not reported to cause reproductive effects in humans; however, the Lead component of this product has produced embryotoxic effects in humans. There is convincing evidence that Lead is transferred to neonates via maternal milk. It appears that maternal milk might be a source of Lead for the neonates, particularly when metal levels are elevated in the mother. Chronic exposure to Lead in human males has been found to produce infertility, germinal epithelium damage, oligospermia and testicular degeneration, decreased sperm motility, and prostatic hyperplasia. The Lead component of this product has produced reproductive effects in animal studies. Injections of the Zinc Chloride component of these products has produced testicular tumors in animal tests.

A mutagen is a chemical, which causes permanent changes to genetic material (DNA) such that the changes will propagate through generational lines. An embryotoxin is a chemical, which causes damage to a developing embryo (i.e., within the first eight weeks of pregnancy in humans), but the damage does not propagate across generational lines. A teratogen is a chemical, which causes damage to a developing fetus, but the damage does not propagate across generational lines. A reproductive toxin is any substance, which interferes in any way with the reproductive process.

11. TOXICOLOGICAL INFORMATION (Continued)

BIOLOGICAL EXPOSURE INDICES: The following BEIs are applicable to the Lead component of these products.

CHEMICAL DETERMINANT	SAMPLING TIME	BEI
<p>LEAD</p> <ul style="list-style-type: none"> • Lead in blood <p>Note: Women of child-bearing potential, whose blood Pb exceeds 10 µg/dl, are at risk of delivering a child with a blood Pb over the current Centers for Disease control guideline of 10 µg/dl. If the blood Pb of such children remains elevated, they may be at increased risk of cognitive deficits. The blood Pb of these children should be closely monitored and appropriate steps should be taken to minimize the child's exposure to environmental Lead.</p>	<ul style="list-style-type: none"> • Not Critical 	<ul style="list-style-type: none"> • 30 µg/100 mL

12. ECOLOGICAL INFORMATION

ALL WORK PRACTICES MUST BE AIMED AT ELIMINATING ENVIRONMENTAL CONTAMINATION.

ENVIRONMENTAL STABILITY: Components of these products will react with water and air to form a variety of stable metal oxides.

ZINC: Solubility: Insoluble in water. Biological Half-Life for normal humans 162-500 days. Bioconcentration: The Bioconcentration Factor in edible portions of *Crassostrea virginica*, adult oyster) is 16,700 (total Zinc).

EFFECT OF MATERIAL ON PLANTS or ANIMALS: Due to the Lead component, adverse effect may occur to animals which come into contact with these products. No data is available on the components of these products and plants

EFFECT OF CHEMICAL ON AQUATIC LIFE: Due to the Lead component of these products, a release of product to an aquatic environment may have a significant adverse effect.

ZINC: Odorless Zinc poisoning causes inflamed gills in fish. Laboratory studies of Atlantic salmon, rainbow trout, carp, and goldfish have shown avoidance reactions by these fish to Zinc in water.

13. DISPOSAL CONSIDERATIONS

PREPARING WASTES FOR DISPOSAL: Waste disposal must be in accordance with appropriate Federal, State, and local regulations. These products, if unaltered by use, may be disposed of by treatment at a permitted facility or as advised by your local hazardous waste regulatory authority.

EPA WASTE NUMBER: Wastes of these products should be tested per the Toxicity Characteristic Leaching Procedures requirements of RCRA to determine if such wastes meet the following characteristics: D008 (Lead).

14. TRANSPORTATION INFORMATION

THESE PRODUCTS ARE NOT HAZARDOUS (Per 49 CFR 172.101) BY THE U.S. DEPARTMENT OF TRANSPORTATION.

PROPER SHIPPING NAME: Not applicable.

HAZARD CLASS NUMBER and DESCRIPTION: Not applicable.

UN IDENTIFICATION NUMBER: Not applicable.

PACKING GROUP: Not applicable.

DOT LABEL(S) REQUIRED: Not applicable.

NORTH AMERICAN EMERGENCY RESPONSE GUIDEBOOK NUMBER, 2000: Not applicable.

MARINE POLLUTANT: No component of these products is designated as a marine pollutant by the Department of Transportation (49 CFR 172.101, Appendix B).

TRANSPORT CANADA TRANSPORTATION OF DANGEROUS GOODS REGULATIONS: These products are not considered as dangerous goods, per regulations of Transport Canada.

15. REGULATORY INFORMATION

ADDITIONAL U.S. REGULATIONS:

U.S. SARA REPORTING REQUIREMENTS: The components of these products are subject to the reporting requirements of Sections 302, 304 and 313 of Title III of the Superfund Amendments and Reauthorization Act, as follows:

CHEMICAL NAME	SARA 302 (40 CFR 355, Appendix A)	SARA 304 (40 CFR Table 302.4)	SARA 313 (40 CFR 372.65)
Ammonium Chloride	NO	YES	NO
Lead	NO	YES	YES
Zinc	NO	YES	YES (fume or dust)
Zinc Chloride	NO	YES	NO

U.S. SARA THRESHOLD PLANNING QUANTITY: There are no specific Threshold Planning Quantities for any component of these products. The default Federal MSDS submission and inventory requirement filing threshold of 10,000 lb (4,540 kg) may apply, per 40 CFR 370.20.

15. REGULATORY INFORMATION (Continued)

ADDITIONAL U.S. REGULATIONS (continued):

U.S. TSCA INVENTORY STATUS: The components of these products are listed on the TSCA Inventory.

U.S. CERCLA REPORTABLE QUANTITY (RQ): Ammonium Chloride = 5000 lb (2270 kg); Lead = 10 lb (4.540 kg); Zinc Chloride = 1000 lb (454 kg) ;Zinc = 1000 lbs. (for metal particles under 100 micrometers in diameter).

OTHER U.S. FEDERAL REGULATIONS: Components of these products have requirements under other U.S. Federal regulations, as follows:

AMMONIUM CHLORIDE: EPA: Ammonium Chloride is designated as a hazardous substance under Section 311(b)(2)(A) of the Federal Water Pollution Control Act and further regulated by the Clean Water Act Amendments of 1977 and 1978. These regulations apply to discharges of this substance.

LEAD: EPA: Lead is listed as a hazardous air pollutant (HAP) generally known or suspected to cause serious health problems. The Clean Air Act, as amended in 1990, directs EPA to set standards requiring major sources to sharply reduce routine emissions of toxic pollutants. EPA is required to establish and phase in specific performance based standards for all air emission sources that emit one or more of the listed pollutants. Lead is included on this list. Lead is designated as a toxic pollutant, pursuant to Section 307(a)(1) of the Clean Water Act and is subject to effluent limitations. Lead is designated as a hazardous substance under Section 311(b)(2)(A) of the Federal Water Pollution Control Act and further regulated by the Clean Water Act Amendments of 1977 and 1978. These regulations apply to discharges of Lead.

OSHA: Employers are required to follow the exposure limits and other requirements as defined under the Lead Standard, 29 CFR 1910.1025.

ZINC CHLORIDE: EPA: Zinc Chloride is designated as a hazardous substance under Section 311(b)(2)(A) of the Federal Water Pollution Control Act and further regulated by the Clean Water Act Amendments of 1977 and 1978. These regulations apply to discharges of this substance. Zinc Chloride is a designated as a toxic pollutant designated pursuant to Section 307(a)(1) of the Clean Water Act and is subject to effluent limitations.

U.S. STATE REGULATORY INFORMATION: The components of these products are covered under specific State regulations, as denoted below:

Alaska-Designated Toxic and Hazardous Substances: Ammonium Chloride, Lead, and Zinc Chloride.

California-Permissible Exposure Limits for Chemical Contaminants: Ammonium Chloride, Lead, Tin, and Zinc Chloride.

Florida-Substance List: Ammonium Chloride, Lead, Tin, Zinc, and Zinc Chloride.

Illinois-Toxic Substance List: Ammonium Chloride, Lead, Zinc, and Zinc Chloride.

Kansas-Section 302/313 List: Lead and Zinc.

Massachusetts-Substance List: Ammonium Chloride, Lead, Tin, Zinc, and Zinc Chloride.

Michigan - Critical Materials Register: Lead.

Minnesota-List of Hazardous Substances: Ammonium Chloride, Lead, Tin, and Zinc Chloride.

Missouri-Employer Information/Toxic Substance List: Ammonium Chloride, Lead, Tin, and Zinc Chloride.

New Jersey-Right to Know Hazardous Substance List: Ammonium Chloride, Lead, Tin, Zinc, and Zinc Chloride.

North Dakota-List of Hazardous Chemicals, Reportable Quantities: Ammonium Chloride, Lead, Zinc, and Zinc Chloride.

Pennsylvania-Hazardous Substance List: Ammonium Chloride, Lead, Tin, Zinc, and Zinc Chloride.

Rhode Island-Hazardous Substance List: Ammonium Chloride, Tin, Zinc, and Zinc Chloride.

Texas-Hazardous Substance List: Lead, Tin, and Zinc Chloride.

West Virginia-Hazardous Substance List: , Tin, Zinc Chloride.

Wisconsin-Toxic and Hazardous Substances: Lead, Tin, and Zinc Chloride.

CALIFORNIA SAFE DRINKING WATER AND TOXIC ENFORCEMENT ACT (PROPOSITION 65): The Lead component of these products is on the California Proposition 65 Lists. **WARNING: These products contain a chemical that is known to the State of California to cause cancer and reproductive harm. In addition, these products, when used for soldering may produce fumes or gases containing chemicals, known to the State of California to cause cancer, and/or birth defects (or other reproductive harm.)**

LABELING (Precautionary Statements): DANGER OF CUMULATIVE EFFECTS IF DUSTS OR FUMES ARE INHALED! POSSIBLE CANCER AND REPRODUCTIVE HAZARD. CONTAINS POTENTIAL TERATOGEN AND/OR MUTAGEN.

WARNING:

PROTECT yourself and others. Read and understand this information.

FUMES AND GASES can be hazardous to your health.

ARC RAYS can injure your eyes and burn skin.

ELECTRIC SHOCK can kill.

- Before use, read and understand the manufacturer's instructions. Material Safety Data Sheets (MSDSs), and your employer's safety policies.
- Keep your head out of the fumes.
- Use enough ventilation, exhaust at the arc, or both, to keep fumes and gases from your breathing zone and the general area.
- Wear correct eye, ear, and body protection.
- See American National Standard Z49.1 *Safety in Welding, Cutting, and Allied Processes*, published by the American Welding Society, 550 N.W. LeJeune Road, Miami, Florida 33126. OSHA Safety and Health Standards, 29 CFR 1910, available from the U.S. Government Printing Office, Washington, DC 20402.

DO NOT REMOVE THIS INFORMATION

15. REGULATORY INFORMATION (Continued)

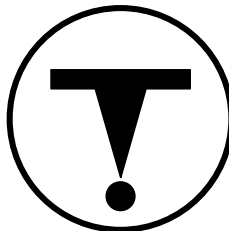
ADDITIONAL CANADIAN REGULATIONS:

CANADIAN DSL/NDL INVENTORY STATUS: The components of these products are on the DSL Inventory.

OTHER CANADIAN REGULATIONS: Not applicable.

CANADIAN ENVIRONMENTAL PROTECTION ACT (CEPA) PRIORITIES SUBSTANCES LISTS: No component of these products are on the CEPA Priority Substances Lists (PSL).

CANADIAN WHMIS SYMBOLS: **D2A:** Poisonous and Infections Material - Other Effects: Very Toxic (chronic toxicity, embryotoxicity, teratogenicity, reproductive toxicity, carcinogenicity); **D2B:** - Poisonous and Infections Material - Other Effects: Toxic (mutagenicity).



16. OTHER INFORMATION

DATE OF PRINTING:

September 8, 2010

This Material Safety Data Sheet is offered pursuant to OSHA's Hazard Communication Standard (29 CFR 1910.1200). Other government regulations must be reviewed for applicability to these products. The information contained herein relates only to the specific products. If the products are combined with other materials, all component properties must be considered. To the best of the Harris Products Group knowledge, the information and recommendations contained in this publication are reliable and accurate as of the date of issue. However, accuracy, suitability, or completeness are not guaranteed, and no warranty, guarantee, or representation, expressed or implied, is made by Harris Products Group as to the absolute correctness or sufficiency of any representation contained in this and other publications; Harris Products Group assumes no responsibility in connection therewith; nor can it be assumed that all acceptable safety measures may not be required under particular or exceptional conditions or circumstances. Data may be changed from time to time. Be sure to consult the latest edition.

DEFINITIONS OF TERMS

A large number of abbreviations and acronyms appear on a MSDS. Some of these, which are commonly used, include the following:

CAS #: This is the Chemical Abstract Service Number, which uniquely identifies each constituent.

EXPOSURE LIMITS IN AIR:

ACGIH - American Conference of Governmental Industrial Hygienists, a professional association which establishes exposure limits. **TLV** - Threshold Limit Value - an airborne concentration of a substance, which represents conditions under which it is generally believed that nearly all workers, may be repeatedly exposed without adverse effect. The duration must be considered, including the 8-hour Time Weighted Average (**TWA**), the 15-minute Short Term Exposure Limit, and the instantaneous Ceiling Level (**C**). Skin absorption effects must also be considered.

OSHA - U.S. Occupational Safety and Health Administration.

PEL - Permissible Exposure Limit - This exposure value means exactly the same as a TLV, except that it is enforceable by OSHA. The OSHA Permissible Exposure Limits are based in the 1989 PELs and the June, 1993 Air Contaminants Rule (Federal Register: 58: 35338-35351 and 58: 40191). Both the current PELs and the vacated PELs are indicated. The phrase, "Vacated 1989 PEL," is placed next to the PEL, which was vacated by Court Order. **IDLH** - Immediately Dangerous to Life and Health - This level represents a concentration from which one can escape within 30-minutes without suffering escape-preventing or permanent injury. **The DFG - MAK** is the Republic of Germany's Maximum Exposure Level, similar to the U.S. PEL. **NIOSH** is the National Institute of Occupational Safety and Health, which is the research arm of the U.S. Occupational Safety and Health Administration (**OSHA**). NIOSH issues exposure guidelines called Recommended Exposure Levels (**RELs**). When no exposure guidelines are established, an entry of **NE** is made for reference.

HAZARD RATINGS:

HAZARDOUS MATERIALS IDENTIFICATION SYSTEM: Health Hazard: **0** (minimal acute or chronic exposure hazard); **1** (slight acute or chronic exposure hazard); **2** (moderate acute or significant chronic exposure

hazard); **3** (severe acute exposure hazard; onetime overexposure can result in permanent injury and may be fatal); **4** (extreme acute exposure hazard; onetime overexposure can be fatal). Flammability Hazard: **0** (minimal hazard); **1** (materials that require substantial pre-heating before burning); **2** (combustible liquid or solids; liquids with a flash point of 38-93°C [100-200°F]); **3** (Class IB and IC flammable liquids with flash points below 38°C [100°F]); **4** (Class IA flammable liquids with flash points below 23°C [73°F] and boiling points below 38°C [100°F]). Reactivity Hazard: **0** (normally stable); **1** (material that can become unstable at elevated temperatures or which can react slightly with water); **2** (materials that are unstable but do not detonate or which can react violently with water); **3** (materials that can detonate when initiated or which can react explosively with water); **4** (materials that can detonate at normal temperatures or pressures).

NATIONAL FIRE PROTECTION ASSOCIATION: Health Hazard: **0** (material that on exposure under fire conditions would offer no hazard beyond that of ordinary combustible materials); **1** (materials that on exposure under fire conditions could cause irritation or minor residual injury); **2** (materials that on intense or continued exposure under fire conditions could cause temporary incapacitation or possible residual injury); **3** (materials that can on short exposure could cause serious temporary or residual injury); **4** (materials that under very short exposure causes death or major residual injury). Flammability Hazard and Reactivity Hazard: Refer to definitions for "Hazardous Materials Identification System".

FLAMMABILITY LIMITS IN AIR:

Much of the information related to fire and explosion is derived from the National Fire Protection Association (**NFPA**). **Flash Point** - Minimum temperature at which a liquid gives off sufficient vapors to form an ignitable mixture with air. **Autoignition Temperature**: The minimum temperature required to initiate combustion in air with no other source of ignition. **LEL** - the lowest percent of vapor in air, by volume, that will explode or ignite in the presence of an ignition source. **UEL** - the highest percent of vapor in air, by volume, that will explode or ignite in the presence of an ignition source.

TOXICOLOGICAL INFORMATION:

Human and Animal Toxicology: Possible health hazards as derived from human data, animal studies, or from the results of studies with similar compounds is presented. Definitions of some terms used in this section are: **LD₅₀** - Lethal Dose (solids & liquids) which kills 50% of the exposed animals; **LC₅₀** - Lethal Concentration (gases) which kills 50% of the exposed animals; **ppm** concentration expressed in parts of material per million parts of air or water; **mg/m³** concentration expressed in weight of substance per volume of air; **mg/kg** quantity of material, by weight, administered to a test subject, based on their body weight in kg. Other measures of toxicity include **TDLo**, the lowest dose to cause a symptom and **TCLo** the lowest concentration to cause a symptom; **TDo**, **LDLo**, and **LDo**, or **TC**, **TCo**, **LCLo**, and **LCo**, the lowest dose (or concentration) to cause lethal or toxic effects. **Cancer Information:** The sources are: **IARC** - the International Agency for Research on Cancer; **NTP** - the National Toxicology Program, **RTECS** - the Registry of Toxic Effects of Chemical Substances, **OSHA** and **CAL/OSHA**. IARC and NTP rate chemicals on a scale of decreasing potential to cause human cancer with rankings from 1 to 4. Subrankings (2A, 2B, etc.) are also used. **Other Information:** **BEI** - ACGIH Biological Exposure Indices, represent the levels of determinants which are most likely to be observed in specimens collected from a healthy worker who has been exposed to chemicals to the same extent as a worker with inhalation exposure to the TLV. **Ecological Information:** **EC** is the effect concentration in water. **BCF** = Bioconcentration Factor, which is used to determine if a substance will concentrate in lifeforms which consume contaminated plant or animal matter. Coefficient of Oil/Water Distribution is represented by **log K_{ow}** or **log K_{oc}** and is used to assess a substance's behavior in the environment.

REGULATORY INFORMATION:

This section explains the impact of various laws and regulations on the material. **U.S.:** **EPA** is the U.S. Environmental Protection Agency. **DOT** is the U.S. Department of Transportation. **SARA** is the Superfund Amendments and Reauthorization Act. **TSCA** is the U.S. Toxic Substance Control Act. **CERCLA (or Superfund)** refers to the Comprehensive Environmental Response, Compensation, and Liability Act. Labeling is per the American National Standards Institute (**ANSI Z129.1**). **CANADA:** **CEPA** is the Canadian Environmental Protection Act. **WHMIS** is the Canadian Workplace Hazardous Materials Information System. **TC** is Transport Canada. **DSL/NDL** are the Canadian Domestic/Non-Domestic Substances Lists. **The CPR is the Canadian Product Regulations.** This section also includes information on the precautionary warnings, which appear, on the materials package label.