



Paint Inc.

INDUSTRIAL COATINGS DATA SHEET

Snap-Dry

General Properties

An outstanding Industrial Enamel with all the benefits of an acrylic coating including gloss and color retention while maintaining the economics of a conventional alkyd.

Recommended Uses

Designed for industrial and farm machinery and equipment, structural steel storage tanks or any properly prepared surfaces where the fast drying and excellent gloss and color retention of an acrylic is desired.

Product Information

GENERIC TYPE Acrylic Alkyd	VISCOSITY MIXED 68 - 70 K.U.
PIGMENT TYPE Light-fast pigments	TEMPERATURE RESISTANCE (DRY) 100°F (38°C) Continuous 150°F (66°C) Intermittent
COLOR Custom colors	V.O.C. MIXED 535 g/Litre (4.45 lbs./gal)
FINISH High gloss	MAXIMUM THINNING TO OBTAIN V.O.C. OF 500 G/L (11.5 LBS./GAL) N/A
AVERAGE THEORETICAL SOLIDS 38%	THINNER 78011 Xylene
AVERAGE WEIGHT SOLIDS 51%	
RECOMMENDED MILS PER COAT 2 - 3 mils Dry 5.3 - 7.9 mils Wet	
THEORETICAL COVERAGE 576 Sq.Ft./Gal. @ 1 Mil Dry Film Thickness 14.1 m ² /L @ 25 microns Dry Film Thickness. Actual coverage will be less due to job conditions, type of substrate, loss in can and efficiency of application equipment.	

Methods of Application

AIRLESS SPRAY	Speeflo Atlas 30:1, tip size .013" - .015" or equivalent
ROUNDER	Binks Model Mach 1 94 x 97AP (Pressure) or equivalent
CONVENTIONAL	Binks Model 95GUN 63 CSS x 63 PB (Pressure) or equivalent
BRUSHING	Brushing is limited to small areas or touch-up

***Drying Time**

SUBSTRATE TEMPERATURE	TOUCH DRY	HARD DRY	OVERCOAT INTERVAL		
			MINIMUM	MAXIMUM	NORMAL
25°C	15 minutes	30 minutes	15 minutes	N/A	N/A

* Temperature and humidity will affect dry and re-coat times

Recommended Primer

710	710 Series Rustex or Craftex Primers
83050	83050 EtchBond 50
	Self-prime
83050	83050 EtchBond 50

Surface Preparation

Surfaces must be clean, dry and free of contamination such as oils, grease, wax, loose rust or mill scale. An anti-corrosive primer is recommended for improved performance over blasted steel. New wood should be primed with 15910 Speed Prime.

Limitations

Not recommended for immersion or chemical exposure.

Mixing Instructions

Mix well before using.

Safety Precautions

This product is for industrial use only. Refer to Material Safety Data sheet for proper health and safety information.

Storage and Handling

FLASH POINT	-7°C (19°F)
WEIGHT PER GALLON	9.6 lbs/U.S. gallon (avg)
STORAGE	Store in a cool, dry, well ventilated location
PACKAGE SIZE	5 gallon, 55 gallon

Warranty Disclaimer

Cloverdale Paint manufactures quality products. In the event that this product is defective or in any way unsuitable for the application for which it is sold, Cloverdale Paint Inc. will replace the product free of charge. The warranty provided by this data sheet is the only warranty or guarantee of quality made in respect of this product by Cloverdale Paint Inc. By purchasing this product the customer accepts this warranty in lieu of all others, and waives all claims to any other remedy arising from any warranty or guarantee of quality, whether such warranty or guarantee of quality was made expressly to the customer or implied by any applicable law.

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