

MATERIAL SAFETY DATA SHEET

SECTION 1 IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

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Telephone Number for information:
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SUBSTANCE: LUBRIPLATE Flokool XX Cutting Oil

TRADE NAMES/SYNONYMS:

PRODUCT USE: Petroleum lubricating oil

CREATION DATE: 04/03/2008

REVISION DATE: 03/04/2009

SECTION 2 COMPOSITION/INFORMATION ON INGREDIENTS

COMPONENT: Solvent dewaxed heavy paraffinic distillates

CAS NUMBER: 64742-65-0

EC NUMBER (EINECS): 265-169-7

PERCENTAGE: 90-95

COMPONENT: Soybean oil

CAS NUMBER: 8001-22-7

EC NUMBER (EINECS): 232-274-4

PERCENTAGE: 5-10

COMPONENT: Dialkylpentasulfide

CAS NUMBER: NA

EC NUMBER (EINECS): NA

PERCENTAGE: 2-5

COMPONENT: Anthraquinone

CAS NUMBER: NA

EC NUMBER (EINECS): NA

PERCENTAGE: 0-1

COMPONENT: Azo dye

CAS NUMBER: 71819-51-7

EC NUMBER (EINECS): not assigned

PERCENTAGE: 0-1

NOTE: The IP 346 value of the mineral oil is less than 3%

SECTION 3 HAZARDS IDENTIFICATION

POTENTIAL HEALTH EFFECTS:**INHALATION:****SHORT TERM EXPOSURE:** Irritation**LONG TERM EXPOSURE:** Lung damage**SKIN CONTACT:****SHORT TERM EXPOSURE:** Irritation**LONG TERM EXPOSURE:** Irritation, skin disorders**EYE CONTACT:****SHORT TERM EXPOSURE:** Irritation**LONG TERM EXPOSURE:** No information available**INGESTION:****SHORT TERM EXPOSURE:** Diarrhea, difficulty breathing**LONG TERM EXPOSURE:** no information on significant adverse effects**HAZARDOUS MATERIAL IDENTIFICATION SYSTEM (HMIS):**

Health – 1

Flammability – 1

Reactivity – 0

Not a Controlled Product under (WHMIS) – Canada**Special Protection: See Section 8**

SECTION 4 FIRST AID MEASURES

INHALATION: Vapor pressure is very low and inhalation at room temperature is not a problem. If overcome by vapor from hot product, immediately remove from exposure and call a physician. If over-exposed to oil mist, remove from further exposure until excessive oil mist conditions subside.**SKIN CONTACT:** Remove any contaminated clothing and wash with soap and warm water. If injected by high pressure under skin, regardless of the appearance or its size, contact a physician IMMEDIATELY. Delay may cause loss of affected part of the body.**EYE CONTACT:** Flush with clear water for 15 minutes or until irritations subside. If irritation persists, consult a physician.**INGESTION:** If ingested, call a physician immediately. Do not induce vomiting.

SECTION 5 FIRE FIGHTING MEASURES

FIRE AND EXPLOSION HAZARDS: Intense heat may cause drums to rupture.**EXTINGUISHING MEDIA:** Foam, Dry Chemical, Carbon Dioxide or Water Spray (Fog)**SPECIAL FIRE FIGHTING PROCEDURES:** After water evaporates and fire starts, treat as an oil fire.

UNUSUAL FIRE AND EXPLOSION HAZARDS: None

SECTION 6 ACCIDENTAL RELEASE MEASURES

OCCUPATIONAL RELEASE: Recover liquid, wash remainder with suitable petroleum solvent or add absorbent. Keep petroleum products out of sewers and water courses. Advise authorities if product has entered or may enter sewers and water courses.

WASTE DISPOSAL METHOD: Assure conformity with applicable disposal regulations. Dispose of absorbed material at an approved waste disposal facility or site.

SECTION 7 HANDLING AND STORAGE

STORAGE: Keep containers closed when not in use. Do not handle or store near heat, sparks, flame, or strong oxidants.

SECTION 8 EXPOSURE CONTROLS/PERSONAL PROTECTION

EXPOSURE LIMITS:

OIL MIST IN AIR (Not Encountered in Normal Usage):

5 mg/m³ UK OES TWA

10mg/m³ UK OES STEL

VENTILATION: Provide local exhaust ventilation system. Ensure compliance with applicable exposure limits.

EYE PROTECTION: Wear splash resistant safety goggles. Provide an emergency eye wash fountain and quick drench shower in the immediate work area.

CLOTHING: Wear appropriate chemical resistant clothing.

GLOVES: Wear appropriate chemical resistant (nitrile) gloves.

RESPIRATOR: Normally not needed.

SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

PHYSICAL STATE: liquid

APPEARANCE: transparent

COLOUR: dark

PHYSICAL FORM: oil

ODOR: fatty odor

BOILING POINT: >288 C

FREEZING POINT: Not available

FLASH POINT: 177 C (COC)

LOWER FLAMMABLE LIMIT: None
UPPER FLAMMABLE LIMIT: None
AUTO IGNITION: Not available
VAPOUR PRESSURE: <0.01 mm Hg
VAPOR DENSITY (air=1): >5
SPECIFIC GRAVITY (water=1): 0.92
DENSITY: not available
WATER SOLUBILITY: Negligible
pH: not available
VOLATILITY: not available
ODOR THRESHOLD: not available
EVAPORATION RATE (butyl acetate=1): <0.01
VISCOSITY: 30 mm²/s at 40 C
COEFFICIENT OF WATER/OIL DISTRIBUTION: not available

SECTION 10 STABILITY AND REACTIVITY

REACTIVITY: Stable at normal temperatures and pressures

CONDITIONS TO AVOID: Avoid heat, flames, sparks and other sources of ignition. Avoid contact with incompatible materials.

INCOMPATIBLES: Strong oxidants like liquid oxygen, concentrated oxygen

HAZARDOUS DECOMPOSITION:

Thermal decomposition products or combustion: oxides of carbon

POLYMERISATION: Will not polymerise.

SECTION 11 TOXICOLOGICAL INFORMATION

Solvent dewaxed heavy paraffinic distillates:

TOXICITY DATA:

No data available

Soybean oil:

TOXICITY DATA:

No data available

Dialkylpentasulfide:

TOXICITY DATA:

Greater than 3,000 mg/kg oral-rat LD50

Anthraquinone:

TOXICITY DATA:

Greater than 15,000 mg/kg oral-rat LD50

Azo dye:

TOXICITY DATA:

Greater than 5 g/kg oral-rat LD50

SECTION 12 ECOLOGICAL INFORMATION

Not available

SECTION 13 DISPOSAL CONSIDERATIONS

Dispose in accordance with all applicable regulations

SECTION 14 TRANSPORT INFORMATION

LAND TRANSPORT ADR: No classification assigned.

LAND TRANSPORT RID: No classification assigned.

AIR TRANSPORT IATA: No classification assigned.

AIR TRANSPORT ICAO: No classification assigned.

MARITIME TRANSPORT IMDG: No classification assigned.

SECTION 15 REGULATORY INFORMATION

EUROPEAN REGULATIONS:

EC CLASSIFICATION (CALCULATED): Not classified as dangerous.

SECTION 16 OTHER INFORMATION

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